

22 x 8 30 x 6 36 x 5 48 x 4			14 x 14 20 x 10 24 x 8 34 x 6			20 x 12 24 x 10 30 x 8 42 x 6			20 x 14 24 x 12 28 x 10 36 x 8			18 x 18 28 x 12 32 x 10 40 x 8			24 x 24 36 x 16 ** 48 x 12 74 x 8		
0°	22½°	45°	0°	22½°	45°	0°	22½°	45°	0°	22½°	45°	0°	22½°	45°	0°	22½°	45°
.80	.74	.59	.94	.86	.69	1.16	1.05	.85	1.40	1.27	1.02	1.61	1.45	1.17	3.0	2.7	2.15
750	811	1017	638	698	870	517	571	706	429	472	588						
.041	.052	.070	.031	.041	.060	.023	.030	.042	.017	.022	.030						
32-46	25-35	18-25	29-45	22-35	16-25	27-45	21-35	15-25	25-46	19-35	14-25						
27	27	28	25	25	26	23	23	24	20	20	22						
812	879	1102	691	756	942	560	619	765	464	511	637	404	448	556			
.048	.060	.093	.036	.048	.07	.026	.034	.05	.019	.026	.035	.015	.019	.027			
34-48	26-37	19-26	32-48	25-37	18-26	29-48	22-37	16-26	27-47	21-36	15-26	25-47	19-36	14-26			
28	28	30	26	26	28	23	23	25	22	22	23	20	20	21			
875	946	1186	744	814	1015	603	666	824	500	551	686	435	483	598			
.055	.070	.110	.040	.055	.082	.029	.040	.058	.021	.030	.041	.017	.022	.032			
35-50	27-38	19-27	35-49	27-38	19-27	32-50	25-38	18-27	28-50	22-38	15-27	27-50	21-38	15-27			
30	30	31	28	28	29	25	25	27	23	23	24	21	21	22			
1000	1081	1356	850	930	1159	690	762	941	571	630	784	497	552	684			
.070	.089	.145	.053	.070	.109	.038	.056	.076	.028	.037	.055	.022	.029	.043			
38-53	29-41	21-29	38-53	29-41	21-29	36-53	28-41	20-29	32-53	25-41	18-29	30-52	23-40	17-29			
33	33	35	31	31	32	28	28	29	25	25	27	24	24	25			
1125	1216	1525	957	1047	1304	776	857	1059	643	709	882	559	621	769			
.086	.110	.184	.064	.090	.138	.046	.064	.096	.035	.047	.070	.027	.036	.055			
40-56	31-43	22-31	40-56	31-43	22-31	40-55	31-43	22-30	37-56	27-43	20-31	33-57	25-44	18-31			
36	36	38	33	33	35	30	30	32	27	27	29	25	25	27			
1250	1351	1695	1063	1165	1449	862	952	1176	714	787	980	621	690	855			
.105	.135	.230	.080	.109	.170	.057	.078	.120	.042	.057	.088	.033	.044	.068			
42-59	32-45	24-32	42-58	32-45	24-32	42-59	32-45	24-32	40-59	31-45	22-32	38-60	29-46	21-33			
39	39	41	36	36	39	32	32	34	30	30	32	28	28	29			
1375	1486	1864	1169	1279	1594	948	1048	1294	736	866	1078	683	759	940			
.122	.165	.285	.096	.127	.210	.068	.092	.150	.050	.069	.105	.040	.053	.083			
44-63	34-48	24-35	44-62	34-48	24-34	44-63	34-48	24-35	44-62	34-48	24-34	41-61	32-47	23-34			
41	41	44	38	38	41	35	35	37	32	32	34	30	30	31			
1500	1622	2033	1276	1395	1739	1034	1143	1411	857	945	1196	745	828	1025	400	444	558
.145	.190	.34	.110	.150	.250	.078	.109	.175	.058	.080	.130	.045	.062	.10	.015	.023	.033
46-65	35-50	25-36	46-64	35-49	25-35	46-65	35-50	25-36	46-64	35-49	25-35	46-65	35-50	25-36	33-66	25-51	18-36
44	44	47	41	41	43	37	37	39	34	34	36	32	32	33	24	24	25
1625	1757	2203	1382	1512	1884	1120	1238	1529	929	1024	1275	807	897	1111	433	481	605
.165	.220	.40	.130	.175	.301	.090	.125	.209	.066	.094	.150	.054	.072	.12	.018	.027	.039
48-66	37-51	26-36	42-66	36-51	26-36	41-68	36-52	26-39	47-69	37-53	26-38	48-67	37-52	26-37	36-69	28-53	20-38
46	46	49	44	44	46	40	40	42	36	36	38	33	33	35	25	25	26
			1488	1627	2029	1207	1333	1647	1000	1102	1373	870	966	1197	467	519	651
			.150	.205	.350	.105	.145	.280	.076	.110	.175	.060	.084	.140	.020	.031	.045
			49-70	38-54	27-39	50-70	38-54	27-38	50-71	38-55	27-39	49-70	38-54	27-38	40-71	31-55	22-39
			46	46	48	42	42	44	38	38	40	35	35	38	27	27	28
			1594	1744	2174	1293	1428	1765	1071	1181	1470	932	1034	1283	500	556	697
			.170	.230	.40	.120	.165	.208	.086	.120	.20	.070	.096	.16	.023	.035	.053
			51-73	39-56	28-40	52-73	40-56	29-40	52-72	40-55	29-40	51-74	39-57	28-41	42-73	32-56	23-40
			48	48	51	44	44	46	40	40	43	37	37	40	28	28	29
						1379	1523	1882	1143	1259	1569	994	1103	1368	533	593	744
			.135	.185	.320	.096	.135	.23	.078	.109	.185	.054	.072	.12	.026	.040	.06
			53-74	41-57	29-41	53-75	41-58	29-41	52-75	40-58	29-41	43-75	33-58	24-41			
			46	46	48	42	42	45	39	39	41	29	29	31			
			1465	1619	2000	1214	1338	1667	1056	1172	1453	967	1072	1343	567	630	791
			.150	.210	.360	.110	.158	.26	.088	.120	.21	.064	.088	.14	.024	.044	.07
			55-78	42-60	30-43	55-77	42-59	30-42	55-76	42-58	30-42	47-76	36-58	26-42			
			48	48	51	43	43	46	40	40	43	31	31	32			
			1551	1714	2118	1286	1417	1765	1118	1241	1538	1000	1124	1438	600	667	837
			.160	.235	.40	.120	.175	.30	.096	.138	.238	.072	.104	.18	.032	.050	.076
			57-80	44-62	31-44	57-79	44-61	31-44	56-79	43-61	31-44	50-80	39-62	28-44			
			50	50	53	45	45	48	43	43	45	32	32	33			
						1357	1496	1863	1180	1310	1624	1033	1164	1484	633	704	884
			.130	.195	.34	.096	.135	.23	.078	.109	.185	.054	.072	.12	.026	.040	.06
			58-82	45-63	32-45	57-81	44-62	31-45	52-81	40-62	29-45	43-81	32-63	23-45			
			47	47	50	44	44	47	33	33	35						
						1429	1575	1961	1242	1379	1709	1067	1216	1561	667	740	930
			.145	.210	.370	.115	.165	.30	.088	.124	.20	.064	.092	.15	.038	.050	.076
			59-87	45-65	32-46	62-84	48-65	34-46	56-83	43-64	31-46	56-83	43-64	31-46			
			49	49	52	45	45	49	34	34	36						
						1490	1655	2051	1267	1432	1781	1083	1262	1621	800	889	1116
			.165	.245	.43	.120	.175	.30	.096	.138	.238	.072	.104	.18	.032	.050	.076
			66-90	50-69	36-49	64-92	49-70	35-51	58-90	44-70	31-51	58-90	44-70	31-51			
			52	52	56	39	39	41									
						933	1037	1282	800	889	1116	700	790	1000	600	667	837
			.070	.140	.165	.050	.070	.115	.038	.050	.076	.026	.040	.06	.015	.023	.033
			69-89	53-66	38-54												
			44	44	46												