

10 x 8 14 x 6 16 x 5 22 x 4			10 x 10 12 x 8 16 x 6 20 x 5			12 x 10 14 x 8 20 x 6 24 x 5			12 x 12 18 x 8 30 x 5 24 x 6			20 x 8 28 x 6 34 x 6 44 x 4			14 x 12 22 x 8 30 x 6 36 x 5		
0°	22½°	45°	0°	22½°	45°	0°	22½°	45°	0°	22½°	45°	0°	22½°	45°	0°	22½°	45°
.34	.32	.25	.42	.38	.31	.53	.48	.39	.65	.59	.48	.76	.70	.56	.80	.74	.59
367	390	500															
.011	.013	.016															
9-20	7-15	6-11															
13	13	14															
441	469	600	357	395	484												
.015	.018	.022	.01	.014	.015												
13-23	10-18	7-13	10-22	8-17	6-12												
15	15	16	13	13	14												
515	546	700	417	461	564	330	364	449									
.02	.023	.030	.013	.018	.020	.01	.012	.014									
14-25	11-19	8-14	13-25	10-19	7-14	11-24	8-18	6-13									
17	17	18	15	15	16	14	14	14									
588	625	800	476	526	645	377	417	513									
.025	.030	.039	.017	.022	.027	.011	.014	.018									
15-27	11-21	8-15	14-27	11-21	8-15	13-26	10-20	7-14									
18	18	19	16	16	17	15	15	16									
662	703	900	536	592	726	424	469	577	346	381	469						
.032	.037	.048	.021	.028	.034	.014	.018	.023	.01	.013	.014						
19-28	15-22	10-15	17-28	13-22	9-15	15-28	11-22	8-15	13-27	10-21	7-15						
20	20	21	18	18	19	16	16	17	15	15	15						
735	781	1000	695	658	806	472	521	641	385	423	521						
.039	.044	.060	.025	.033	.042	.016	.024	.028	.011	.016	.018						
21-30	16-23	12-17	19-30	15-23	10-17	17-30	13-23	9-17	15-29	11-22	8-16						
22	22	23	20	20	21	18	18	18	16	16	16						
808	859	1100	655	724	887	519	573	705	423	466	573	362	393	491			
.045	.053	.071	.03	.039	.050	.02	.026	.034	.014	.018	.021	.011	.014	.016			
22-31	17-34	12-13	20-31	15-24	11-17	18-31	14-24	10-17	16-31	12-24	9-17	15-30	11-23	8-17			
24	24	24	21	21	22	19	19	20	17	17	18	16	16	17			
882	935	1200	714	789	968	566	625	769	462	508	625	394	428	536	375	405	508
.053	.06	.086	.035	.046	.060	.024	.030	.040	.016	.022	.026	.013	.016	.020	.012	.014	.019
23-33	18-25	13-18	22-33	17-25	12-18	20-32	15-25	11-18	18-32	14-25	10-18	17-32	13-25	9-18	16-32	12-25	9-18
25	25	26	22	22	24	20	20	21	18	18	19	17	17	18	16	16	17
956	1016	1300	774	855	1048	613	677	833	500	551	677	428	464	580	406	439	551
.062	.070	.100	.042	.053	.070	.027	.035	.046	.019	.025	.031	.015	.018	.024	.014	.017	.022
24-34	18-26	13-19	24-34	18-26	13-19	21-33	16-25	12-18	19-34	15-26	10-19	17-34	13-26	9-19	17-33	13-25	9-18
26	26	28	23	23	25	21	21	22	19	19	20	18	18	19	17	17	18
1029	1099	1400	833	921	1129	660	729	897	538	593	729	460	500	625	438	473	593
.07	.08	.115	.048	.06	.08	.031	.04	.055	.021	.029	.036	.017	.021	.029	.016	.019	.025
25-35	19-27	14-19	25-35	19-27	14-19	24-35	18-27	13-19	21-35	16-27	12-19	19-35	15-27	10-19	19-35	15-27	10-19
28	28	29	25	25	26	22	22	24	20	20	21	19	19	20	18	18	19
1102	1172	1500	893	987	1210	708	781	962	577	636	781	493	536	670	469	505	636
.08	.090	.132	.053	.066	.092	.034	.045	.063	.024	.032	.042	.019	.024	.033	.018	.022	.029
26-36	20-28	14-20	26-36	20-28	14-20	25-36	19-28	14-20	22-36	17-28	12-20	21-36	16-28	12-20	20-37	15-28	11-20
29	29	31	26	26	28	23	23	25	21	21	23	20	20	21	19	19	20
1176	1250	1600	952	1053	1290	755	833	1026	615	678	833	526	571	714	500	541	678
.09	.100	.150	.06	.076	.105	.04	.050	.070	.027	.036	.047	.021	.027	.038	.020	.024	.034
27-37	21-28	15-20	27-38	21-29	15-21	26-38	20-29	14-21	24-37	18-28	13-20	22-38	17-29	12-21	22-38	17-29	12-21
30	30	32	28	28	29	25	25	26	23	23	23	21	21	22	20	20	21
1324	1406	1800	1071	1184	1452	845	937	1154	692	763	937	592	643	804	562	608	763
.11	.125	.190	.074	.092	.135	.05	.062	.091	.035	.045	.062	.026	.034	.048	.025	.030	.044
28-40	22-31	15-22	28-40	22-31	15-22	28-40	22-31	15-22	27-39	21-30	15-22	25-39	19-30	14-22	24-40	18-31	13-22
33	33	35	30	30	32	27	27	28	24	24	25	23	23	24	22	22	23
1470	1562	2000	1190	1316	1613	943	1042	1282	769	847	1042	658	714	893	625	676	847
.135	.152	.235	.09	.110	.165	.06	.076	.110	.041	.055	.078	.032	.041	.060	.03	.037	.054
30-42	23-32	17-23	30-42	23-32	17-23	30-42	23-32	17-23	30-42	23-32	17-23	28-42	22-32	15-23	27-42	21-32	15-23
35	35	38	32	32	34	29	29	30	26	26	27	24	24	25	23	23	24
			1310	1447	1774	1038	1146	1410	846	932	1146	724	786	982	688	743	932
			.105	.130	.197	.07	.090	.139	.05	.066	.094	.038	.050	.074	.035	.045	.066
			31-44	24-34	17-24	31-44	24-34	17-24	32-44	25-34	18-24	31-44	24-34	17-24	30-44	23-34	17-24
			35	35	37	31	31	33	28	28	29	26	26	27	25	25	26